

Date: Monday, 19/11/2007 11:11:00 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEATER PERFORATED SHEET		
Job Number	: 35883		Part Number	: D2404		
Estimate Number	: 10419		Drawing Number	: D2404 REV. A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 19/11/2007 S.O. No. : N/A		Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 26/11/2007		
Previous Run	: 35334		Qty:	4 Um: Each		
Written By	: _____					
Checked & Approved By	: _____					
Comment	: Est:C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MPA180324X10B	Perf Alum. .032 1/8Dia3/ 	
		Comment: Qty.: 0.8838 sf(s)/Unit Total : 3.5351 sf(s) Material: Perforated Alum. sheet 1/8" hole 3/16" pitch 0.032" thick (MPA1/80324X10B)	Batch: <u>119211</u> FF 07-11-19 4
2.0	SHEAR	SHEAR 	
		Comment: SHEAR Cut blank: 10.250" x 10.750"	FF 07-11-19 4
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr	FF 07-11-19 4
4.0	QC5	INSPECT WORK TO CURRENT STEP 	
		Comment: INSPECT WORK TO CURRENT STEP	SB 07/11/19 4
5.0	PACKAGING 1	PACKAGING RESOURCE #1 	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location <u>CA</u>	SB 07/11/19 4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

Dart 11/19

Job Completion



U 11-19

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

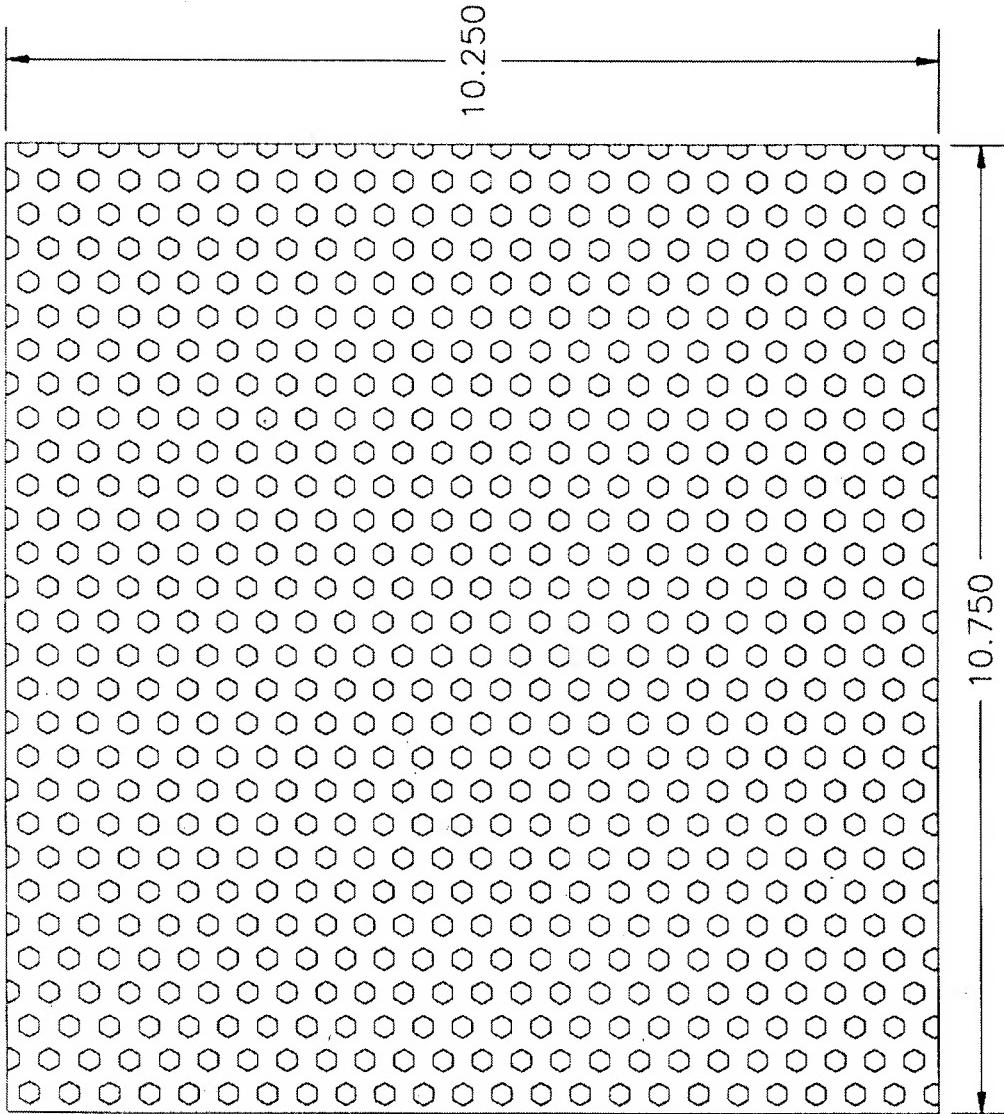
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA
B. Williams	APPROVED	REV. A
BW	BW	SHEET 1 OF 1
CHECKED	DATE	D2404
	Apr. 6, 1995	TITLE
		HEATER PERFORATED SHEET
		SCALE 1:2

RELEASED
[Signature]



MATERIAL: 0.032 PERFORATED AL. SHEET
1/8 HOLE 3/16 PITCH CUT 10.75 X 10.25

WJO 35883